



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G25031-3G
Job Sheet 186456



Part No: RBW6205G25031-3G

Job Qty: 2 ea **4 ea**

Part Name: Clamp Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G25031-3G Rev B IPP Rev.A 17.09.06 New issue DP Verify DD IPP Rev B 17.11.14 Rev B DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/7/18	0.00	0.00	Start Up Small Fab-4		12-01-18
110	Small Fab	2 pcs		12/7/18	0.00	0.00	Small Fab-7		38
120	QC	2 pcs		12/7/18	0.00	0.00	QC5		Dart 21
130	Packaging	2 pcs		12/7/18	0.00	0.00	Packaging3-1		JAN 21 2019
140	QC21-SA	2 Ea		12/7/18	0.00	0.00	QC21		GA 138A

Part Op 110 - 1-Assemble as per DWG. Sheet 1 2-Install -3 protection onto -1 clamp using adhesive. Drill 0.09 holes at assembly Descriptions: and stretch tight. As per DWG. note 9. B; _____ EXP; _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91793A076	Binding Head Screw	8 Ea (4 ea)	90-Start up Operation	5001 381
RBW6205G25031-3G-1	Clamp	2 Ea (1 ea)	90-Start up Operation	5138 113
RBW6205G25031-3G-3	Protection	2 pcs (1 ea)	90-Start up Operation	5137 260

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91793A076	8	86	0
	RBW6205G25031-3G-1	2	4	0
	RBW6205G25031-3G-3	2	4	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

ot be found.

Plex 1/16/19 12:54 PM dart.leclair.mathieu

Container No: S146026



Part: RBW6205G25031-3G

Job No: 186456

Serial No/Batch: S146026

Revision: B

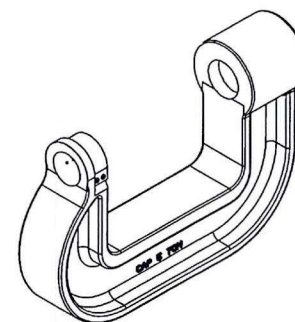
Inspector:

Exp Date:

Instructions:

Date: 01/18/19

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	RELEASED FOR PRODUCTION		16/05/2017	DPD	JAG
B	UPDATED -1 CLAMP GEOMETRY PER PHOTOS, REMOVED NOTE 3 ADHESIVE, ADDED THREADLOCKER TO ITEM 5	17-701	10/10/2017	SAC	WM



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A
7) REF. AGUSTA T/N: 3G6205G25031
8) PART OF KIT: RBW6205G21631-3G
9) DRILL ϕ .09" HOLES IN -3 AT ASSEMBLY AND STRETCH TIGHT
10) APPLY LOCTITE 222 THREADLOCKER TO THREADS

		Hawkesbury, Ontario, Canada	
TITLE CLAMP ASSY			
DWG NO.		RBW6205G25031-3G	
DESIGN BY:		REV	
DDD 10/05/2017		B	
DRAWN BY:		SAC 10/01/2017	
CHECKED:		VM 10/18/2017	
MFG. APPR:		1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:		2. INTERNET DIM AND TOL PER ASME Y14.5M-2009	
DATE:		3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
18/10/2017		SHEET 1 OF 3	
SCALE: NTS		WEIGHT:	
COPYRIGHT © 2017 BY DART AEROSPACE LTD			
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT PERMISSION OF THE ISSUING ORGANIZATION.			